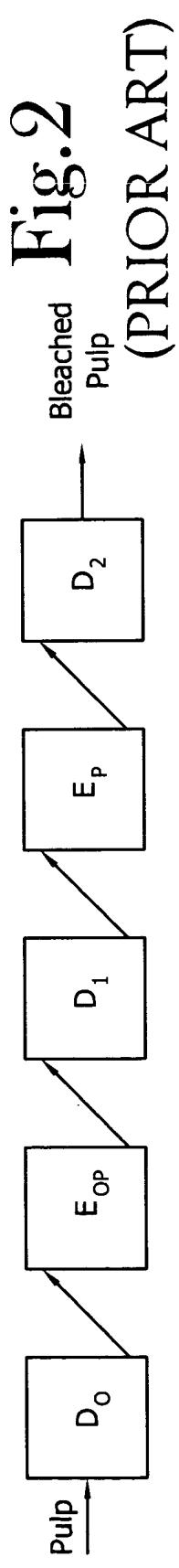
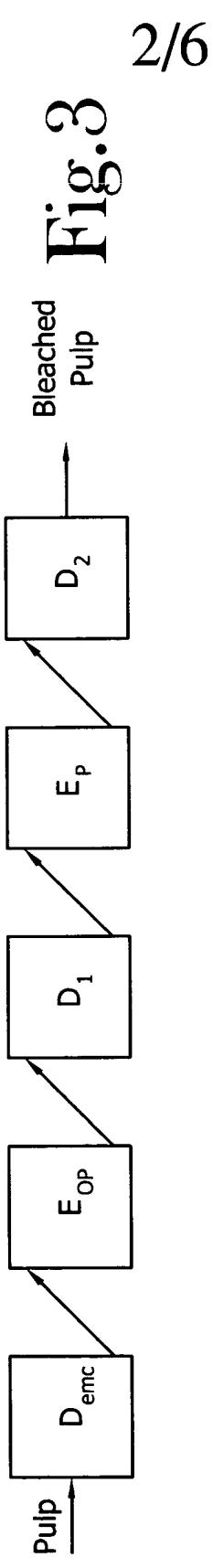


Fig. 1  
(PRIOR ART)

Five-Stage Bleach Plant

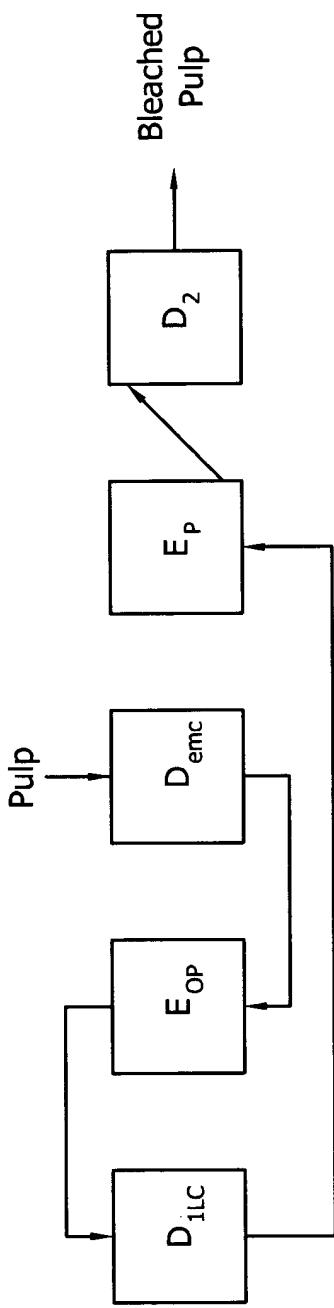


**Fig.2**  
Bleached  
Pulp  
(PRIOR ART)



**Fig.3**

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**Fig.4**

### Five-Stage Bleach Plant

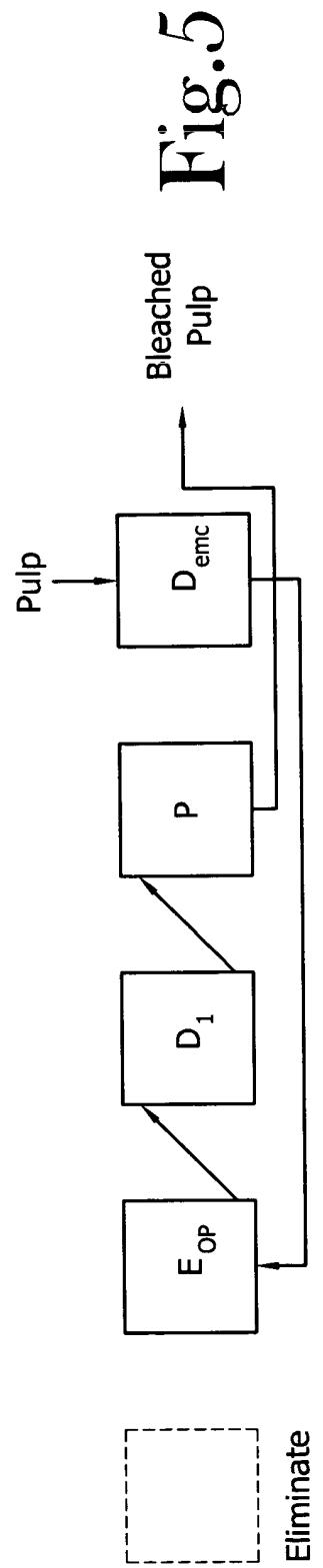
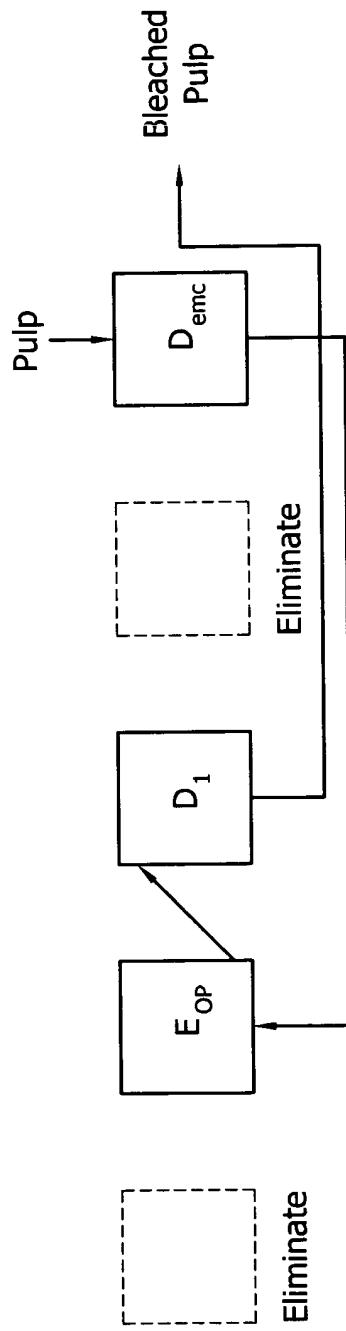


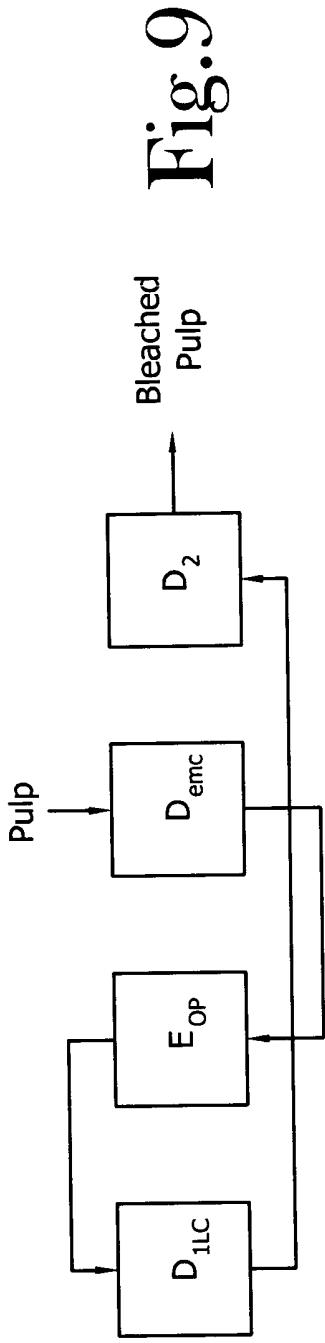
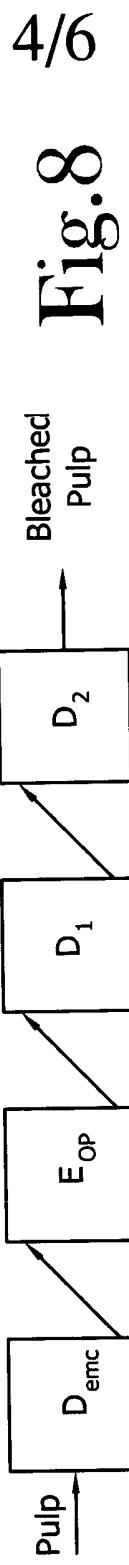
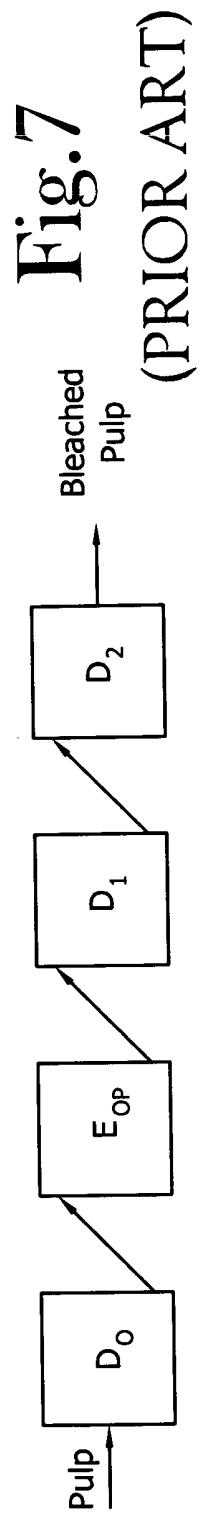
Fig.5

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Fig.6



Four-Stage Bleach Plant



Four-Stage Bleach Plant

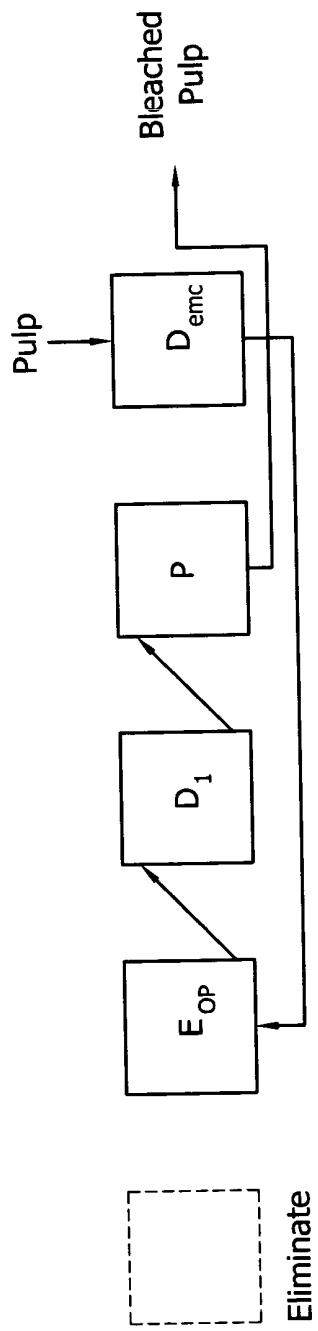
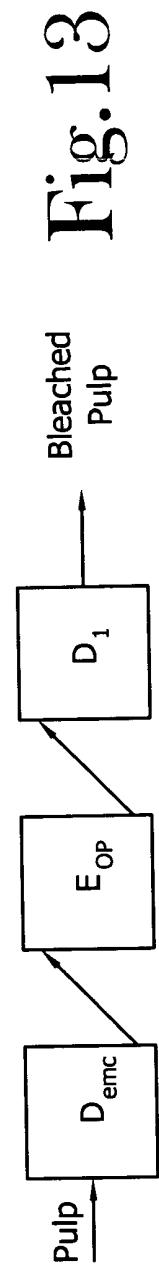
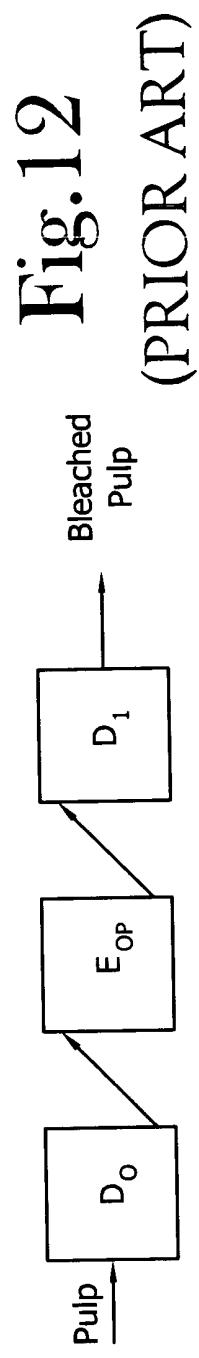


Fig. 10

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Fig. 11

Three-Stage Bleach Plant



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Fig. 14

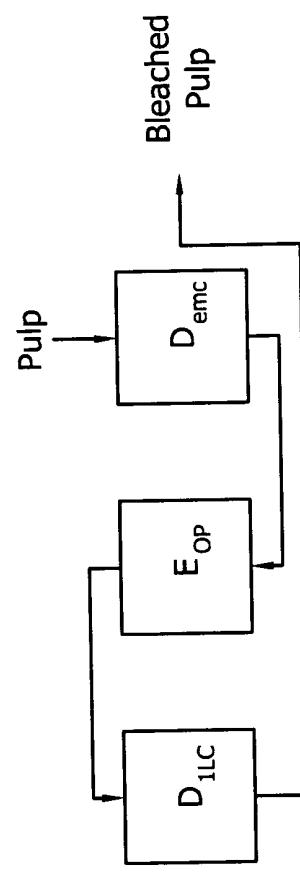


Fig. 15

